

NEW

MAKE

MULTITASKING SURFACES

 GARDENIA
ORCHIDEA

Una materia ceramica ispirata ai cementi che incorpora suggestioni provenienti dal mondo dei metalli. MAKE è un'originale fusione di materie industriali, declinata in differenti tonalità e svariati formati, che consente di progettare ambienti eclettici e dalla spiccata personalità.

The MAKE collection consists of cement-inspired ceramic surfaces incorporating influences from the world of metals. An original blend of industrial materials, it is available in a variety of colours and sizes and is ideal for creating eclectic spaces with a strong personality.



Make

GRES FINE PORCELLANATO TUTTA MASSA
FULLBODY FINE PORCELAIN STONEWARE

2 SUPERFICI . 2 SURFACES
NATURAL R10 - OUTDOOR R11

2 SPESSORI . 2 THICKNESSES 8,5 - 20 MM

6 FORMATI . 6 SIZES

100x100 40"x40" . 80x80 32"x32" . 40x80 16"x32" . 60x120 24"x48" . 60x60 24"x24" . 30x60 12"x24" .

6 COLORI . 6 COLORS



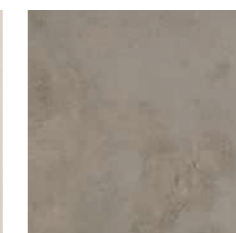
CORDA



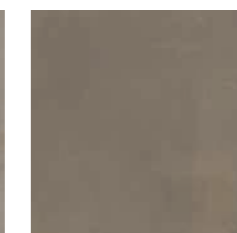
ASH



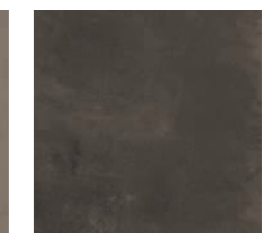
BIANCO



GRIGIO CORTEN



ANTRACITE CORTEN



NERO CORTEN

Nero Corten / Corda

Floor / NERO CORTEN 100x100
Wall / CORDA 100x100





Floor / NERO CORTEN 100x100



Wall / CEMENTINE MIX 20x20 - CORDA 40x80



Ash

Antracite Corten



Wall / ANTRACITE CORTEN 80x80 - 40x80



Floor / ANTRACITE CORTEN 40x80
Wall / ANTRACITE CORTEN 80x80



Floor / ANTRACITE CORTEN 80x80
Wall / ANTRACITE CORTEN 80x80 - 40x80



Bianco / Grigio Corten

Floor / BIANCO 80x80
Wall / BIANCO - GRIGIO CORTEN 40x80
CEMENTINE MIX CORTEN 20x20

Grigio Corten
R11 20 mm



Ash

Grigio Corten

100x100 G0073042
80x80 G0073022
40x80 G0073012
60x120 G0073222
60x60 G0073212
30x60 G0073202
80x80 R11 8,5 MM G0073102
80x80 R11 20 MM G0073052

100x100 G0073045
80x80 G0073025
40x80 G0073015
60x120 G0073225
60x60 G0073215
30x60 G0073205
80x80 R11 8,5 MM G0073105
80x80 R11 20 MM G0073055

Antracite Corten

Nero Corten

100x100	G0073044
80x80	G0073024
40x80	G0073014
60x120	G0073224
60x60	G0073214
30x60	G0073204
80x80 R11 8,5 MM	G0073104
80x80 R11 20 MM	G0073054

100x100	G0073043
80x80	G0073023
40x80	G0073013
60x120	G0073223
60x60	G0073213
30x60	G0073203
80x80 R11 8,5 MM	G0073103
80x80 R11 20 MM	G0073053

Bianco

Corda

100x100 G0073040
80x80 G0073020
40x80 G0073010
60x120 G0073220
60x60 G0073210
30x60 G0073200

100x100 G0073045
80x80 G0073025
40x80 G0073015
60x120 G0073225
60x60 G0073215
30x60 G0073205
80x80 R11 8,5 MM G0073105

CEMENTINE MIX 20x20

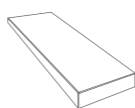
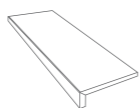
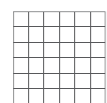


20x20 CEMENTINE MIX
G0073000



20x20 CEMENTINE MIX CORTEN
G0073001

MOSAICI E PEZZI SPECIALI
SPECIAL TRIMS • PIÈCES SPECIALES • SONDERSTÜCKE



	MOSAICO T36 33,3x33,3	MOSAICO ESAGONI MIX 23,5x29,7	BATTISCOPA MOLATO			GRADONE 120x32x4	GRADONE ANGOLARE 120x32x4	PROFILI IN FERRO	PROFILI ACCIAIO	PROFILI OTTONE
			8x60 	8x80 	8x100 					
BIANCO	G0073250	G0073260	GML73210	GML73020	GML73040	G0073110	G0073120 SX G0073130 DX	G0073600 1x100	G0119860 0,5x80 G0119862 1x80	G0119861 0,5x80 G0119863 1x80
CORDA	G0073251		GML73211	GML73021	GML73041	G0073111	G0073121 SX G0073131 DX	G0073601 2x100		
ASH	G0073252		GML73212	GML73022	GML73042	G0073112	G0073122 SX G0073132 DX			
NERO CORTEN	G0073253		GML73213	GML73023	GML73043	G0073113	G0073123 SX G0073133 DX			
ANTRACITE CORTEN	G0073254		GML73214	GML73024	GML73044	G0073114	G0073124 SX G0073134 DX			
GRIGIO CORTEN	G0073255		GML73215	GML73025	GML73045	G0073115	G0073125 SX G0073135 DX			

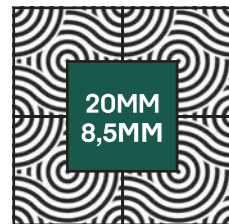


Floor / GRIGIO CORTEN 100x100
Wall / CEMENTINE MIX CORTEN 20x20

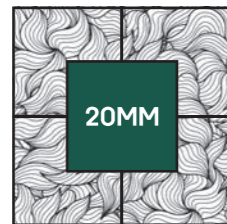
OUTDOOR 20MM 8,5MM

SOLUZIONI DI POSA

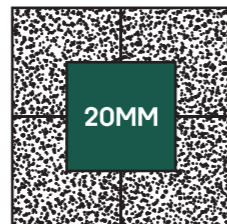
LAYING SCHEMES • REVÊTEMENTS DE SOLS L'EXTÉRIEUR-SOLUTIONS DE POSE • BODENBELÄGE IM AUSSENBEREICH-VERLEGELÖSUNGEN



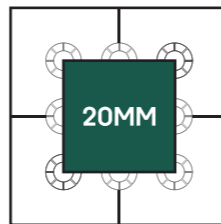
POSA A COLLA SU MASSETTO
Laying on screed with adhesive
Pose collée sur chape
Traditionelle Verlegung auf Estrich



POSA A SECCO SU ERBA
Dry laying on grass
Pose directe sur herbe
Trockene Verlegung auf Gras



POSA A SECCO SU GHIAIA O SABBIA
Installation on gravel or sand
Pose directe sur gravier et sable
Trockene Verlegung auf Kies und Sand



POSA SOPRAELEVATA
Raised pedestal system
Pose sur plots
Trockene Verlegung auf Stelz

RESISTENZA E SICUREZZA

STRENGTH AND SAFETY • RESISTANCE ET SÉCURITÉ • BESTÄNDIGKEIT UND SICHERHEIT



GIARDINI
Gardens
Jardins
Gärten



TERRAZZE
Patios and terrace
Terrasses
Terrassen



ARREDO URBANO
Street furnishing
Ameublement urbain
Stadtmöbiliar



PISCINE E ZONE BALNEARI
Swimming-pools and bathing areas
Piscines et zones balnéaires
Schwimmb Becken und Strandzonen



BAR E RISTORANTI
Bars and restaurants
Bars et restaurants
Bars und restaurants

PEZZI SPECIALI OUTDOOR

SPECIAL TRIMS • PIÈCES SPECIALES • SONDERSTÜCKE

	ELEMENTO AD "L" 80x32x4 R11 8,5 MM	ELEMENTO AD "L" 80x32x4 R11 20 MM	GRADONE ARROTONDATO 80x40 R11 20 MM	GRADONE BECCO CIVETTA 80x40 R11 20 MM	ANGOLARE BORDO ARROTONDATO (KIT DX/SX) 160x40 R11 20 MM	ANGOLARE BECCO CIVETTA (KIT DX/SX) 160x40 R11 20 MM
	📦1	📦1	📦1	📦1	📦1	📦1
	CORDA	G0073141				
	ASH	G0073142	G0073232	G0073322	G0073332	G0073342
	NERO CORTEN		G0073233	G0073323	G0073333	G0073343
	ANTRACITE CORTEN	G0073144	G0073234	G0073334	G0073334	G0073344
	GRIGIO CORTEN	G0073145	G0073235	G0073325	G0073335	G0073345

IMBALLI

PACKING • CONDITIONNEMENT • VERPACKUNGSEINHEITEN

FORMATO SIZE	SPESSORE THICKNESS	PZ/SCAT. PCS/BOX	MQ/SCAT. SQM/BOXT	KG/SCAT. KG/BOX	SCAT./PAL BOX/PAL	MQ/PAL SQM/PAL	KG/PAL
100x100	8,5 mm	2	2,00	40,00	24	48,00	1.000
80x80	8,5 mm	2	1,28	25,60	44	56,32	1.146
40x80	8,5 mm	4	1,28	25,60	27	34,56	711
60x120	8,5 mm	2	1,44	28,80	26	37,44	789
60x60	8,5 mm	3	1,08	21,60	40	43,20	884
30x60	8,5 mm	3	1,08	21,60	40	43,20	884
20x20	8,5 mm	25	1,00	20,00	42	42,00	860
CEMENTINE MIX 20x20	8,5 mm	25	1,00	19,80	42	42,00	831,60
MOSAICO T36 33,3x33,3	8,5 mm	4	0,44	9,60			
MOSAICO ESAGONI MIX 23,5x29,7	8,5 mm	4		9,00			
BATTISCOPA 8x60	8,5 mm	10	6,00 ml	18,40			
BATTISCOPA 8x80	8,5 mm	10	8,00 ml	12,00			
BATTISCOPA 8x100	8,5 mm	4	4,00 ml	7,36			
ELEMENTO AD "L" 80x32x4 OUTDOOR	8,5 mm	2	1,60 ml	14,00			
GRADONE 120x32x4	8,5 mm	2	2,40 ml	22,85			
ANGOLARE GRADONE 120x32x4	8,5 mm	1		11,42			
80x80 OUTDOOR	20 mm	1	0,64	30,72	40	25,60	1.249
ELEMENTO AD "L" 80x32x4 - OUTDOOR	20 mm	2	1,60 ml	20,00			
GRADONE TORELLO 80x32 - OUTDOOR	20 mm	2		20,00			
GRADONE BORDO ARROTONDATO 80x40 OUTDOOR	20 mm	2	1,60 ml	29,00			
GRADONE BECCO DI CIVETTA 80x40 OUTDOOR	20 mm	2	1,60 ml	29,00			
ANGOLARE BORDO ARROTONDATO 80x40 OUTDOOR	20 mm	1		25,00			
ANGOLARE BECCO DI CIVETTA 80x40 OUTDOOR	20 mm	1		25,00			
PROFILI METALLO 1x100 - 2x100		6	6,00 ml	2,10			
PROFILI METALLO 0,5x80 - 1x80		6	4,80 ml	3,00			

I DATI RELATIVI A IMBALLAGGI E PESI POSSONO SUBIRE DELLE VARIAZIONI • INFORMATIONS AND DETAILS RELATED TO PACKAGING AND WEIGHT ARE SUBJECT TO CHANGE
• LES DONNÉES CONCERNANT EMBALLAGE ET POIDS SONT SUJETTES À VARIATIONS • DIE ANGABEN ÜBER VERPACKUNGEN UND GEWICHTE SIND NICHT BINDEND

INFORMAZIONI TECNICHE

TECHNICAL INFORMATION • INFORMATIONS TECHNIQUES • TECHNISCHE INFORMATIONEN

GRES PORCELLANATO TUTTA MASSA / FULL BODY PORCELAIN

SUPERFICIE NATURALE: CLASSIFICAZIONE SECONDO NORME UNI EN 14411 (ISO 13006) ALLEGATO G-Gruppo Bia UGL

NATURAL SURFACE: CLASSIFICATION IN ACCORDANCE WITH UNI EN 14411 (ISO 13006) ANNEX G-Group Bia UGL

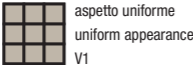


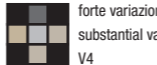
SUPERFICIE R11: CLASSIFICAZIONE SECONDO NORME UNI EN 14411 (ISO 13006) ALLEGATO G-Gruppo Bia UGL

R11 SURFACE: CLASSIFICATION IN ACCORDANCE WITH UNI EN 14411 (ISO 13006) ANNEX G-Group Bia UGL

8,5 mm: 100x100 (40"x40") NAT | 60x120 (24"x48") NAT | 60x60 (24"x24") NAT | 30x60 (12"x24") NAT | 80x80 (32"x32") NAT, R11 | 40x80 (16"x32") NAT

20 mm: 80x80 (32"x32") R11

PROPRIETÀ FISICO-CHIMICHE PHYSICAL-CHEMICAL PROPERTIES	NORMA NORM	VALORE PRESCRITTO DALLE NORME VALUE PRESCRIBED FROM THE NORMS	VALORE GARDENIA ⁽¹⁾ GARDENIA VALUE ⁽¹⁾
LUNGHEZZA E LARGHEZZA DIMENSIONE MEDIA DI OGNI PIASTRELLA LENGTH AND WIDTH OF THE AVERAGE-SIZES TILE	UNI EN ISO 10545/2	± 0,5%	CONFORME / ACCORDING
SPESSORE / THICKNESS	UNI EN ISO 10545/2	± 5%	CONFORME / ACCORDING
RETTILINEARITÀ SPIGOLI / WARPAGES OF EDGES	UNI EN ISO 10545/2	± 0,5%	CONFORME / ACCORDING
ORTOGONALITÀ / WEDGING	UNI EN ISO 10545/2	± 0,6%	CONFORME / ACCORDING
PLANARITÀ / FLATNESS	UNI EN ISO 10545/2	± 0,5%	CONFORME / ACCORDING
ASSORBIMENTO D'ACQUA / WATER ABSORPTION	UNI EN ISO 10545/3	E ≤ 0,5%	CONFORME / ACCORDING
RESISTENZA ALLA FLESSIONE BENDING STRENGTH	UNI EN ISO 10545/4	≥ 35 N/mm ²	8,5 mm: ≥ 45 N/mm ² 20 mm: ≥ 50 N/mm ²
FORZA DI ROTTURA / BREAKING STRENGTH	UNI EN ISO 10545/4	≥ 7,5 mm: ≥ 1300 N	CONFORME / ACCORDING
RESISTENZA ALL'ABRASIONE PROFONDA PER PIASTRELLE SMALTATE RESISTANCE TO DEEP ABRASION FOR UNGLAZED TILES	UNI EN ISO 10545/6	<175 mm ³	CONFORME / ACCORDING
RESISTENZA AGLI SBALZI TERMICI / THERMAL SHOCK RESISTANCE	UNI EN ISO 10545/9	RICHIESTA / REQUIRED	RESISTE / RESISTS
RESISTENZA AL GELO / FROST RESISTANCE	UNI EN ISO 10545/12	RICHIESTA / REQUIRED	INGELIVO / FROST PROOF
RESISTENZA ALL'ATTACCO CHIMICO / CHEMICAL RESISTANCE	UNI EN ISO 10545/13	MIN GB	CONFORME / ACCORDING
RESISTENZA ALLE MACCHIE / RESISTANCE TO STAINING	UNI EN ISO 10545/14	TEST METHOD AVAILABLE	CONFORME / ACCORDING
RESISTENZA ALLO SCIVOLAMENTO SLIP RESISTANCE	B.C.R.A. C.A.	μ 0,19 SCIVOLOSITÀ PERICOLOSA - DANGEROUSLY SLIPPERY 0,20 < μ < 0,39 SCIVOLOSITÀ ECCESSIVA - EXCESSIVELY SLIPPERY 0,40 < μ < 0,74 ATTRITO SODDISFACENTE - SATISFACTORY GRIP μ 0,75 ATTRITO ECCELLENTE - EXCELLENT GRIP	> 0,40
	B.C.R.A. G.B.		> 0,40
	ASTM C 1028 (S.C.O.F.)	SLIP RESISTANT (> 0,60)	> 0,60 DRY > 0,60 WET
	DIN EN 16165 B	IN FUNZIONE DELL'AMBIENTE O DELLA ZONA DI LAVORO BASING ON THE ENVIRONMENT OR THE WORKING AREA	R10 (NAT) - R11 (R11)
	DIN EN 16165 A	-	B (NAT) - C (R11)
	ANSI A 137-1:2012	≥ 0,42	> 0,42

VARIAZIONE CROMATICA SHADE VARIATION	V3 *V4	 aspetto uniforme uniform appearance V1	 lieve variazione slight variation V2	 moderata variazione moderate variation V3	 forte variazione substantial variation V4
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* Colori / Colours: Antracite Corten; Nero Corten

(1) IMPORTANTE: RISPONDENTI A VALORI MEDI DI PRODUZIONE - NESSUN RIFERIMENTO AL LOTTO FORNITO / IMPORTANT: RESPONDING TO AVERAGE PRODUCTION VALUES - NO REFERENCE THE BATCH SUPPLIED

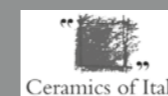
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Gardenia Orchidea reserves the right, when it deems necessary, to make technical and formal changes to the data included herein. the colours are purely illustrative.

MKTG 2305 Gardenia Orchidea

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 Ceramics of Italy

 GARDENIA
ORCHIDEA

WE
ARE  ABK
GROUP